



Bridging AIoT Devices to the Network Edge

Lessons from 5G Private Networks and the Path Toward Wi-Fi HaLow

Far Eastern Group was founded in 1937, starting from textiles and with 80 years of continuous investments and expansions, the Far Eastern Group has achieved vertical and horizontal integrations, and has spanned over **10** major industries, and with 10 listed IPO companies in Taiwan.

**Retail And
Department
Store**



**Financial
Service**



**Communications
and Internet**



**Philanthropic
Organizations**



Hotel



Construction



**Petrochemical
I and Energy**



**Polyester and
Synthetic Fiber**



**Cement and
Building
Material**



**Sea/Land
Transportation**



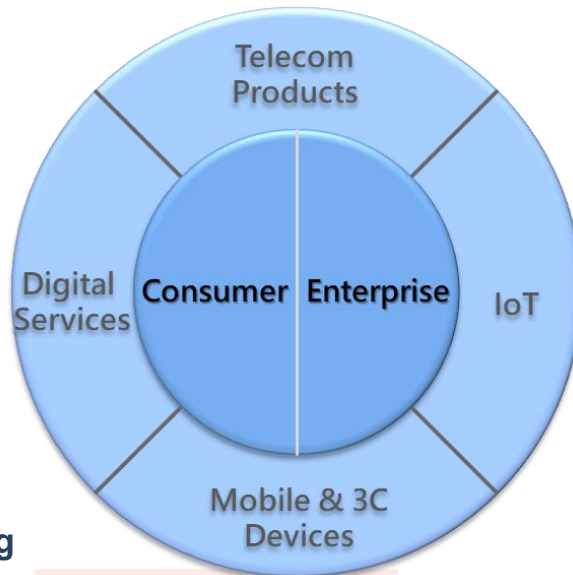
FET Business Portfolio



- **Consumer**
 - Mobile Service
 - Broadband Service
 - Voice
 - Ringback Tone



- **Digital Service**
 - friDay Video
 - FET Network Security
 - Direct Carrier Billing
 - Online Insurance
 - Live Event Hosting & Ticketing



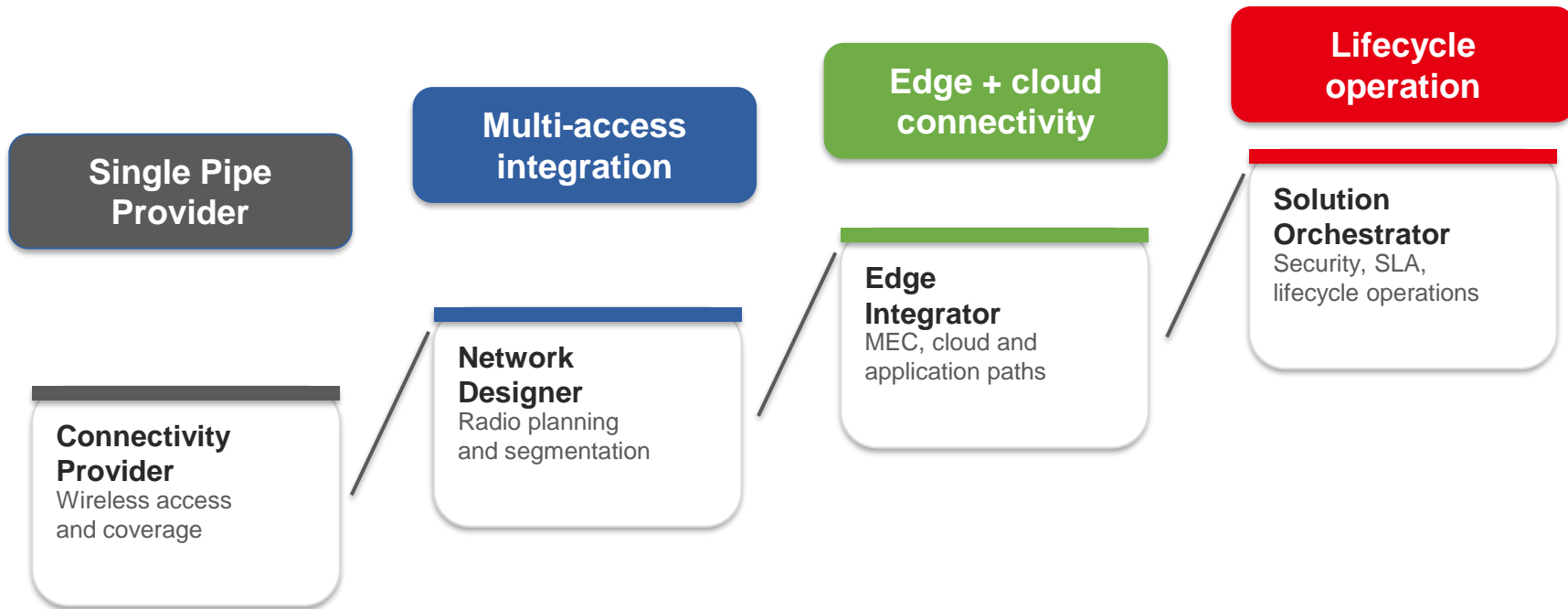
- **Enterprise & Government**
 - Smart City
 - Smart Health
 - Digital Transformation
 - Telecom Based SI
 - Data Center



- **Device**
 - Mobile Device Distribution
 - 3C IoT and Accessories Distribution

From Connectivity Provider to Solution Orchestrator

Operators can evolve from connectivity providers into solution orchestrators for enterprise AIoT.



The operator value expands from network delivery to end-to-end design, integration, and operation.

Bridging AIoT Devices to the Network Edge

AIoT Devices

- Camera
- AGV / AMR
- Robot
- Sensor
- Meter
- PDA
- AR / MR device

Access Networks

- ✓ 5G Private Network
- ✓ Wi-Fi
- ✓ FWA
- ✓ Wi-Fi HaLow
- ✓ LPWAN
- ✓ Ethernet

Edge / MEC

- Data aggregation
- Data filtering
- Image recognition
- AI inference
- Local control and feedback
- Data remains within the site (no data leaves the premises)
- Local breakout
- Integration with enterprise systems

Applications

- Dashboard
- WMS
- MES
- ERP
- AI model platform
- Digital twin
- Predictive maintenance
- Security monitoring

AIoT Creates Diverse Wireless Requirements

AIoT workloads create very different connectivity requirements.

Workload	Primary Requirement	Design Implication
Robotics / AGV	Low latency + stability	Predictable paths and managed mobility
Sensors / meters	Coverage + low power	Lightweight connectivity for distributed devices
Video AI	High throughput	Capacity and edge processing close to the source
Industrial sites	Variable conditions	Coverage design must adapt to physical environment

Single connectivity cannot support heterogeneous AIoT workloads.

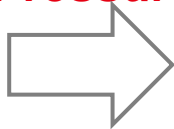
The Connectivity Gap Between Devices and Edge

AIoT performance depends on closing the gap between diverse devices and predictable edge connectivity.

Diverse Devices Requirements

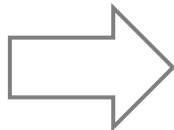
Low latency, stability, Coverage,
low power, High throughput
Variable conditions

Pressure



Edge Performance Requirements Pressure

Predictable latency
Reliable delivery
Secure data flow
Local processing



TRADITIONAL Uniform Network Design

Coverage-first
Best-effort behavior
Limited workload awareness
Fragmented paths



This architecture must be **ENHANCED** and support **HETEROGENEOUS** networks to accommodate diverse application requirements and varying edge computing needs.

Where Wi-Fi HaLow Fits in a Multi-Access AIoT Architecture

Wi-Fi HaLow can serve as a potential IoT last-mile option in selected scenarios.

5G Private Network

Critical mobility
QoS / separation
Low latency use cases

Wi-Fi / FWA

Flexible broadband
Campus extension
Fixed-site access

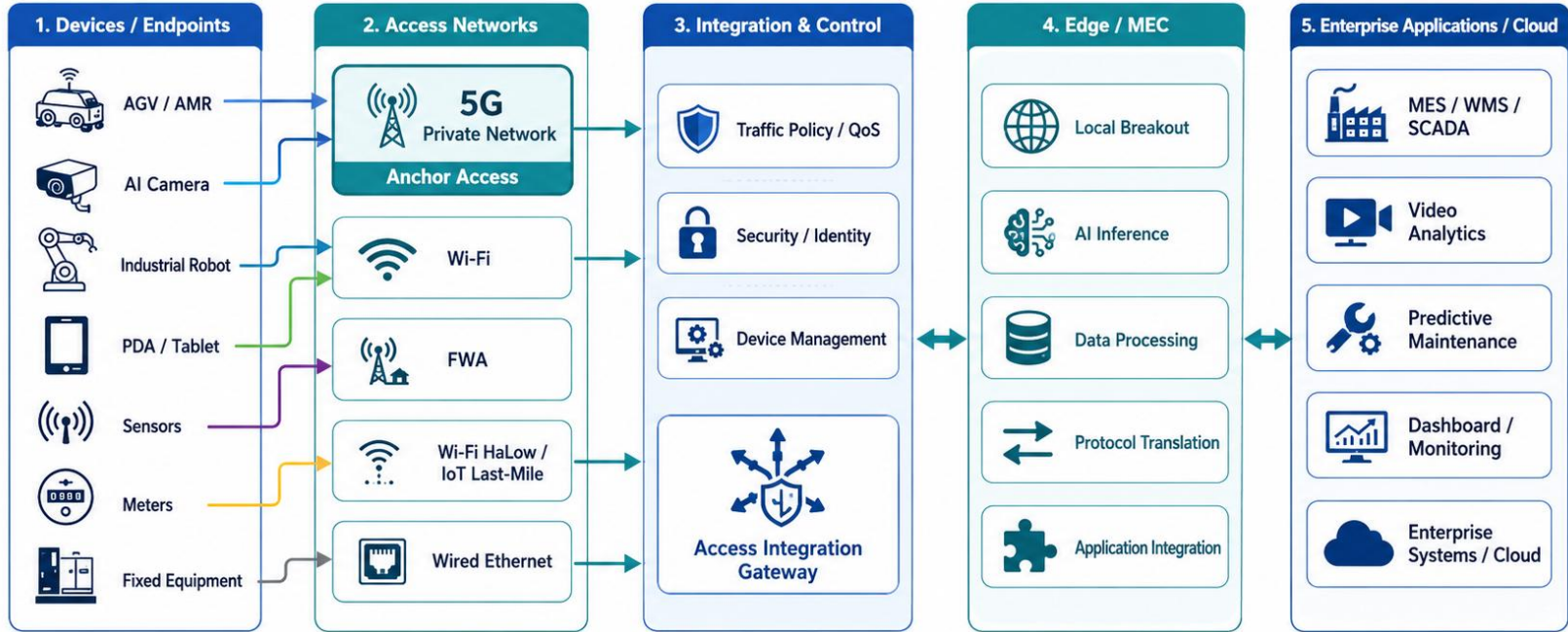
Wi-Fi HaLow

Potential IoT last-mile
Low power / wide coverage
Selected use cases only

Wi-Fi HaLow is introduced not as a standalone technology, but as one possible access option within a heterogeneous device-to-edge architecture.

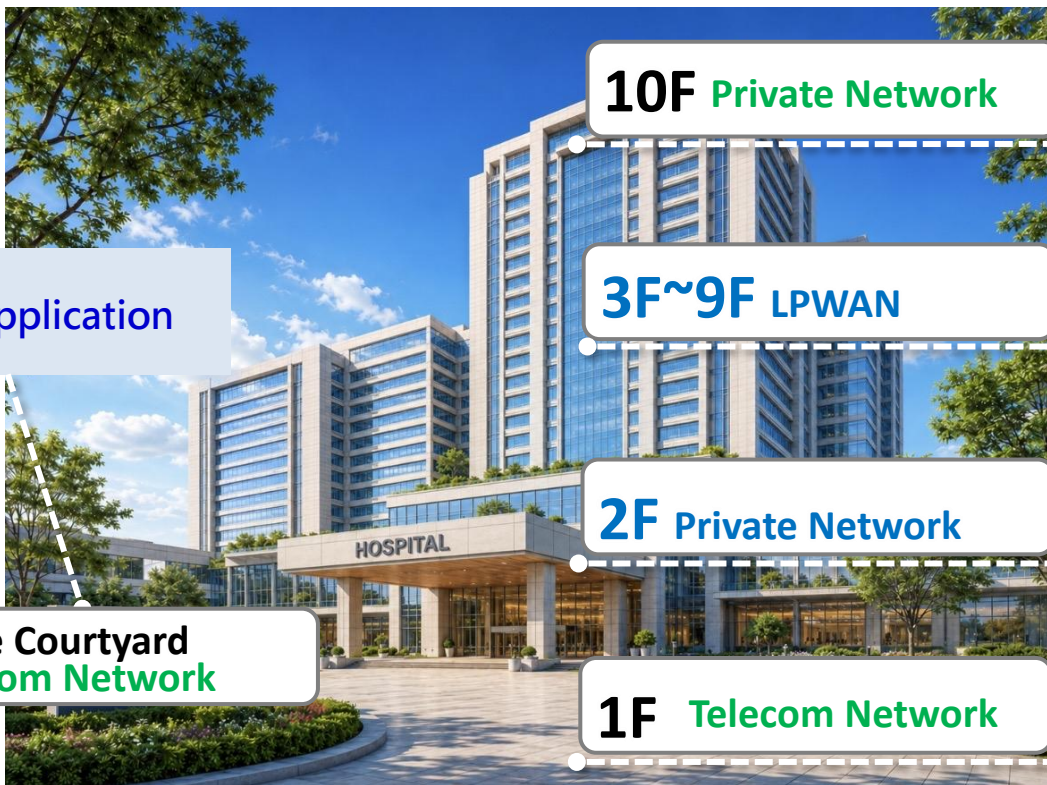
Reference Blueprint: AIoT Factory / Campus

AIoT deployment requires a blueprint linking devices, connectivity, edge, and applications.



The goal is not one network, but the right connectivity mix for each workload.

Reference Case: Hospital & Health scenario



Scenario:
AI Video Application

Outside Courtyard
Telecom Network

10F Private Network

3F~9F LPWAN

2F Private Network

1F Telecom Network

Scenario:
Remote health diagnostics

Scenario:
Vital signs monitoring

Scenario:
Robotic delivery of supplies

Scenario:
5G-enabled emergency response services



只有遠傳 沒有距離

— Thank You! —